



MATERIAL SAFETY DATA SHEET

1. CHEMICAL PRODUCT & COMPANY IDENTIFICATION

Trade Name: Steel and Stainless Steel Keystock and Mill Stock, Fractional and Metric Sizes
 Common Name: Cold Finished Carbon, Stainless and Alloy Steels
 Product Codes: 04, 05, 14, 15, 53, 54, 55, 56, 57

Company Identification:
 Precision Brand Products, Inc.
 2250 Curtiss Street
 Downers Grove IL 60515 USA
 630-969-7200
Revision Date: 12/13/2010

Emergency Phone Numbers
 Chemtrec 800-424-9300 USA & Canada
 202-483-7616 International

2. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS No.	% Weight	Exposure Limits				
			ACGIH TLV (mg/m ³)		OSHA PEL (mg/m ³)		
<u>Base Metal:</u>							
Iron (Fe)	7439-89-6	Balance	5	Oxide Dust/Fume	10	Oxide Dust/Fume	
<u>Alloying Elements:</u>							
Aluminum (Al)	7429-90-5	0-0.01	10	Dust	15	Dust	
			5	Fume	5	Respirable fraction	
Antimony (Sb)	7440-36-0	<0.9	0.5	As Antimony	0.5	As Antimony	
Arsenic (As)	7440-38-2	<0.09	0.01	As Arsenic (A1 Carcinogen)	0.01	As Arsenic	
Beryllium (Be)	7440-41-7	<0.09	0.002	As Beryllium (A1 Carcinogen)	0.002	As Beryllium	
			0.01	As Beryllium (STEL)	0.005	As Beryllium (Ceiling)	
Boron (B)	7440-42-8	<0.9	10	Oxide Dust	15	Oxide Dust	
Cadmium (Cd)	7440-43-9	<0.09	0.01	As Cadmium (A2 Carcinogen)	0.005	As Cadmium	
			0.002	Respirable fraction	0.0025	As Cadmium (Action Level)	
Calcium (Ca)	1305-78-8	<0.9	2	Oxide Dust	5	Oxide Dust	
Carbon (C)	7440-44-0	0.04-0.95		Not Established		Not Established	
Chromium (Alloy grades) (Cr)	7440-47-3	0.01-1.6	0.5	Metal	1	Metal	
Chromium (Stainless grades) (Cr)	7440-47-3	4-20	0.5	Metal	1	Metal	
Chromium (Carbon grades) (Cr)	7440-47-3	0.01-1.0	0.5	Metal	1	Metal	
Cobalt (Co)	7440-48-4	<0.09	0.02	As Cobalt (A3 Carcinogen)	0.1	Metal / Dust / Fume	
Copper (Cu)	7440-50-8	0.04-1.0	1	Dust	1	Dust	
			0.2	Fume	0.1	Fume	
Lead (Leaded grades) (Pb)	7439-92-1	0.15-0.35	0.05	Dust / Fume (A3 Carcinogen)	0.05	Dust / Fume	
Lead (all other grades) (Pb)	7439-92-1	0.0-0.09	0.05	Dust / Fume (A3 Carcinogen)	0.05	Dust / Fume	
Magnesium (Mg)	7439-95-4	<0.9		Not established		Not established	
Manganese (Mn)	7439-96-5	0.2-2	0.2	Elemental Mn and Inorg Compounds	5	Fume (Ceiling)	
Molybdenum (Mo)	7439-98-7	0.01-0.8	10	Insoluble Compounds	15	Insoluble Compounds	
Niobium (Nb)	7440-03-1	<0.9		Not Established			
Nickel (Ni)	7440-02-0	0.01-0.1	1.5	Metal	1	Metal and Insoluble compounds	
Nitrogen (N)	7727-37-9	<0.9		Simple Asphyxiant		Simple Asphyxiant	
Phosphorus (P)	7723-14-0	<0.9	0.1	Phosphorus	0.1	Phosphorus	
Selenium (Se)	7782-49-2	<0.9	0.2	Selenium	0.2	Selenium	
Silicon (Si)	7440-21-3	<0.9	10	Dust	15	Dust	

**MSDS: Keystock, Steel and Stainless Steel and Mill Stock, Fractional and Metric Sizes
Precision Brand Products, Inc.**

Sulfur	(S)	7704-34-9	<0.9	5.2 13	Sulfur Dioxide Sulfur Dioxide (STEL)	13	Sulfur Dioxide
Tin	(Sn)	7723-14-0	<0.9	2	Metal, Oxide and Inorganic Compounds	2	Inorganic Compounds
Titanium	(Ti)	7440-32-6	<0.9		Not Established		Not Established
Tungsten	(W)	7440-33-7	<0.9	5 10	Insoluble Compounds as W Insoluble Compounds as W (STEL)		Not Established
Vanadium	(V)	7440-62-2	<0.9	0.05	Oxide Dust/Fume	0.5 0.1	Oxide Dust (Ceiling) Oxide Fume (Ceiling)
Zinc	(Zn)	7440-66-6	<	10 5 10	Oxide Dust Oxide Fume Oxide Fume (STEL)	5 10	Oxide Fume Oxide Dust

Note: No permissible exposure limits (PEL) or threshold limit values (TLV) exist for steel. The above listing is a summary of elements used in alloying. Various grades of steel will contain different combinations of these elements and/or trace materials. Exact specifications can be found by asking for a certificate of compliance.

3. HAZARDS IDENTIFICATION

Emergency Overview

WARNING! WELDING, SAWING, BRAZING, GRINDING, AND MACHINING MAY CAUSE DUSTS AND/OR FUME TO BE RELEASED. MAY BE HARMFUL IF INHALED. MAY IRRITATE THE EYES, SKIN, AND RESPIRATORY TRACT. MOLTEN MATERIAL MAY CAUSE THERMAL BURNS.

Potential Health Effects

Note: Steel products in their solid state under normal conditions do not present an inhalation, ingestion, or skin hazard. However, operations resulting in fume or particulate formation such as welding, sawing, brazing, grinding, and machining may present health hazards. Molten steel also is hazardous.

Eye Contact

Dusts or particulate may cause mechanical irritation including pain, tearing, and redness. Scratching of the cornea can occur if eye is rubbed. Fumes may be irritating. Contact with the heated material may cause thermal burns.

Skin Contact

Dusts or particulate may cause mechanical irritation due to abrasion. Coated steel may cause skin irritation in sensitive individuals (see Section 16 for additional information.) Some components in this product are capable of causing an allergic reaction, possibly resulting in burning, itching, and skin eruptions. Contact with heated material may cause thermal burns.

Inhalation

Dusts may cause irritation of the nose, throat, and lungs. Excessive inhalation of metallic fumes and dusts may result in metal fume fever, an influenza-like illness. It is characterized by a sweet or metallic taste in the mouth, accompanied by dryness and irritation of the throat, cough, shortness of breath, pulmonary edema, general malaise, weakness, fatigue, muscle and joint pains, blurred vision, fever and chills. Typical symptoms last from 12 to 48 hours.

Ingestion

Not expected to be acutely toxic via ingestion based on the physical and chemical properties of the product. Swallowing of excessive amounts of the dust may cause irritation, nausea, and diarrhea.

Chronic or Special Toxic Effects

Repeated exposure to fine dusts may inflame the nasal mucosa and cause changes to the lung. In addition, a red-brown pigmentation of the eye and/or skin may occur.

Welding fumes have been associated with adverse health effects. Contains components that may cause cancer or reproductive effects. The following components are listed by NTP, OSHA, or IARC as carcinogens: Nickel, chromium (hexavalent), cobalt, lead, cadmium, antimony (trioxide), arsenic, beryllium. See Section 11 for additional, specific information on effects noted above.

Target Organs

Overexposure to specific components of this product that are generated in dusts or fumes may cause adverse effects to the following organs or systems: eyes, skin, liver, kidney, central nervous system, cardiovascular system, respiratory system.

Medical Conditions Aggravated by Exposure

Diseases of the skin, such as eczema may be aggravated by exposure. Also, disorders of the respiratory system including asthma, bronchitis, and emphysema. Long-term inhalation exposure to agents that causes pneumoconiosis (e.g. dust) may act synergistically with inhalation of oxide fumes or dusts of this product.

**MSDS: Keystock, Steel and Stainless Steel and Mill Stock, Fractional and Metric Sizes
Precision Brand Products, Inc.**

4. FIRST AID MEASURES

Eye Contact- In case of overexposure to dusts or fumes, immediately flush eyes with plenty of water for at least 15 minutes occasionally lifting the eye lids. Get medical attention if irritation persists. Thermal burns should be treated as medical emergencies.

Skin Contact- In case of overexposure to dusts or particulate, wash with soap and plenty of water. Get medical attention if irritation develops or persists. If thermal burn occurs, flush area with cold water and get immediate medical attention.

Inhalation- In case of overexposure to dusts or fumes, remove to fresh air. Get immediate medical attention if symptoms described in this MSDS develop.

Ingestion- Not considered an ingestion hazard. However, if excessive amounts of dust or particulate are swallowed, treat symptomatically and supportively. Get medical attention.

Notes to Physician- Inhalation of metal fume or metal oxides may produce an acute febrile state, with cough, chills, weakness, and general malaise, nausea, vomiting, muscle cramps, and remarkable leukocytosis. Treatment is symptomatic, and condition is self limited in 24-48 hours. Chronic exposure to dusts may result in pneumoconiosis of mixed type.

5. FIRE FIGHTING MEASURES

Flash Point (Method)- Not applicable

Flammable Limits (% volume in air) - Not applicable

Autoignition Temperature - Not applicable

Extinguishing Media - For molten metal, use dry powder or sand.

Special Fire Fighting Procedures - Do not use water on molten metal. Firefighters should not enter confined spaces without wearing NIOSH/MSHA approved positive pressure breathing apparatus (SCBA) with full face mask and full protective equipment.

Unusual Fire or Explosion Hazards - Steel products do not present fire or explosion hazards under normal conditions. Fine metal particles such as produced in grinding or sawing can burn. High concentrations of metallic fines in the air may present an explosion hazard.

6. ACCIDENTAL RELEASE MEASURES

Precautions if Material is Spilled or Released - Emergency response is unlikely unless in the form of dust. Avoid inhalation, eye, or skin contact of dusts by using appropriate precautions outlined in this MSDS (see Section 8). Fine turnings and small chips should be swept or vacuumed and placed into appropriate disposable containers. Keep fine dust or powder away from sources of ignition. Scrap should be reclaimed for recycling. Prevent materials from entering drains, sewers, or waterways.

Fire and Explosion Hazards- Some customer processes may generate combustible dust that may require specific precautions when cleaning spills or releases of dust.

Environmental Precautions - Some grades of steel may contain reportable quantities of alloying elements. See Section 15 for additional information.

Waste Disposal Methods - Dispose used or unused product in accordance with applicable Federal, State, and Local regulations.

7. HANDLING AND STORAGE

Storage Temperature - Stable under normal temperatures and pressures.

Precautions to be taken in Handling and Storing - Store away from strong oxidizers. Dusts and/or powders, alone, or combined with process specific fluids, may form explosive mixtures with air. Applicable Federal, state and local laws and regulations may require testing dust generated from processing of steel products to determine if it represents a fire or explosion hazard and to determine appropriate protections methods. Avoid breathing dusts or fumes.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Operations with potential for generating high concentrations of airborne particulate or fumes should be evaluated and controlled as necessary.

Eye Protection - Use safety glasses. Dust resistant safety goggles are recommended under circumstances where particles could cause mechanical injury such as grinding or cutting. Face shield should be used when welding or cutting.

Skin - Appropriate protective gloves should be worn as necessary. Good personal hygiene practices should be followed including cleansing exposed skin several times daily with soap and water, and laundering or dry cleaning soiled work clothing.

Respiratory Protection - NIOSH/MSHA approved dust/fume/mist respirator should be used to avoid excessive exposure. See Section 2 for component material information exposure limits. If such concentrations are sufficiently

**MSDS: Keystock, Steel and Stainless Steel and Mill Stock, Fractional and Metric Sizes
Precision Brand Products, Inc.**

high that this respirator is inadequate, or high enough to cause oxygen deficiency, use a positive pressure self-contained breathing apparatus (SCBA). Follow all applicable respirator use, fitting, and training standards and regulations.

Ventilation - Provide general and/or local exhaust ventilation to control airborne levels of dust or fumes below exposure limits.

Exposure Guidelines - No permissible exposure limits (PEL) or threshold limit values (TLV) exist for steel. See Section 2 for component materials. Various grades of steel will contain different combinations of these elements. Trace elements may also be present in minute amounts.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance and Odor – Silver grey to grey black with metallic luster.

Boiling Point - Not applicable

Melting Point - Approximately 2800°F

pH - Not applicable

Specific Gravity (at 15.6°C) - Not applicable

Density (at 15.6°C) - Not applicable

Vapor Pressure - Not applicable

Vapor Density (air=1) - Not applicable

% Volatile by Volume - Not applicable

Solubility in Water - Insoluble.

Evaporation Rate (Butyl Acetate = 1) - Not applicable

Other Physical and Chemical Data - None

10. STABILITY AND REACTIVITY

Stability - Stable

Conditions to Avoid - Steel at temperatures above the melting point may liberate fumes containing oxides of iron and alloying elements. Avoid generation of airborne fume.

Hazardous Polymerization - Will not occur.

Incompatibility (Materials to avoid) - Reacts with strong acids to form hydrogen gas. Do not store near strong oxidizers.

Hazardous Decomposition Products - Metallic fumes may be produced during welding, burning, grinding, and possibly machining or any situation with the potential for thermal decomposition. Refer to ANSI Z49.1.

11. TOXICOLOGICAL INFORMATION

The primary component of this product is iron. Long-term exposure to iron dusts or fumes can result in a condition called siderosis which is considered to be a benign pneumoconiosis. Symptoms may include chronic bronchitis, emphysema, and shortness of breath upon exertion. Penetration of iron particles in the skin or eye may cause an exogenous or ocular siderosis which may be characterized by a red-brown pigmentation of the affected area. Ingestion overexposures to iron may affect the gastrointestinal, nervous, and hematopoietic system and the liver. Iron and steel founding, but not iron or iron oxide, has been listed as potentially carcinogenic by IARC.

When this product is welded, fumes are generated. Welding fumes may be different in composition from the original welding product, with the chief component being ordinary oxides of the metal being welded. Chronic health effects (including cancer) have been associated with the fumes and dusts of individual component metals (see above), and welding fumes as a general category have been listed by IARC as a carcinogen (Group 2B). There is also limited evidence that welding fumes may cause adverse reproductive and fetal effects. Evidence is stronger where welding materials contain known reproductive toxins, e.g. lead, which may be present in the coating material of this product.

Breathing fumes or dusts of this product may result in metal fume fever, which is an illness produced by inhaling metal oxides. These oxides are produced by heating various metals including cadmium, zinc, magnesium, copper, antimony, nickel, cobalt, manganese, tin, lead, beryllium, silver, chromium, aluminum, selenium, iron, and arsenic. The most common agents involved are zinc and copper.

This product may contain small amounts of manganese. Prolonged exposure to manganese dusts or fumes is associated with "manganism", a Parkinson-like syndrome characterized by a variety of neurological symptoms including muscle spasms, gait disturbances, tremors, and psychoses.

This product may contain small amounts of cadmium. Primary target organs for cadmium overexposure are the lung and the kidney. Because of its cumulative nature, chronic cadmium poisoning can cause serious disease which takes many years to develop and may continue to progress despite cessation of exposure. Progression of the disease may not reflect current exposure conditions. It is also capable of causing a painful osteomalacia called "Itai-Itai" in

**MSDS: Keystock, Steel and Stainless Steel and Mill Stock, Fractional and Metric Sizes
Precision Brand Products, Inc.**

postmenopausal women, and has caused developmental effects and/or reproductive effects in male and female animals. Cadmium is a listed carcinogen by NTP, OSHA, and IARC (Group 1.)

This product may contain small amounts of chromium. Prolonged and repeated overexposure to chromium dusts or fumes may cause skin ulcers, nasal irritation and ulceration, kidney damage and cancer of the respiratory system. Chromium is a skin sensitizer. Cancer is generally attributed to the hexavalent (+6) form of chromium which is listed as a carcinogen by NTP and IARC (Group 1).

This product may contain small amounts of nickel. Prolonged and repeated contact with nickel may cause sensitization dermatitis. Inhalation of nickel compounds has caused lung damage as well as sinus, nasal and lung cancer in laboratory animals. Nickel is a listed carcinogen by NTP and IARC (Group 1).

This product may contain small amounts of vanadium. Adverse effects from dermal, inhalation or parenteral exposure to various vanadium compounds have been reported. The major target for vanadium pentoxide toxicity is the respiratory tract. Fumes or dust can cause severe eye and respiratory irritation, and systemic effects. Chronic bronchitis, green tongue, conjunctivitis, pharyngitis, rhinitis, rales, chronic productive cough, and tightness of the chest have been reported following overexposure. Allergic reactions resulting from skin and inhalation exposures have also been reported. A statistical association between vanadium air levels and lung cancer has been suggested, but vanadium currently is not regarded as a human carcinogen.

This product may contain small amounts of lead. Lead can accumulate in the body. Consequently, exposure to fumes or dust may produce signs of polyneuritis, diminished vision and peripheral neuropathy, such as tingling and loss of feeling in fingers, arms, and legs. Lead is a known reproductive and developmental toxin. It is also associated with central nervous system disorders, anemia, kidney dysfunction and neurobehavioral abnormalities. The brain is a major target organ for lead exposure. Elemental lead is listed as an IARC 2B carcinogen.

This product may contain small amounts of copper. Copper dust and fume can irritate the eyes, nose and throat causing coughing, wheezing, nosebleeds, ulcers and metal fume fever. Other effects from repeated inhalation of copper fume include a metallic or sweet taste, and discoloration of skin, teeth or hair. Copper also may cause an allergic skin reaction. Overexposure to copper can affect the liver.

12. ECOLOGICAL INFORMATION

Aquatic Ecotoxicological Data - No specific information available on this product
Environmental Fate Data - No specific information available on this product.

13. DISPOSAL CONSIDERATIONS

Recovery and reuse, rather than disposal, should be the ultimate goal of handling efforts. Dispose in accordance with Federal, State and local health and environmental regulations. Prevent materials from entering drains, sewers, or waterways.

14. TRANSPORT INFORMATION

DOT Proper Shipping Name - Not regulated
DOT Hazard Classification - Not regulated
UN/NA Number - Not applicable
DOT Packaging Group - Not applicable
Labeling Requirements - Not applicable
Placards - Not applicable
DOT Hazardous Substance - Not applicable
DOT Marine Pollutant - Not applicable

15. REGULATORY INFORMATION

This product is not hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29 CFR 1910.1200. However, dusts and fumes from this product may be hazardous. This product is not hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29 CFR 1910.1200. However, dusts and fumes from this product may be combustible or hazardous and require protection to comply with applicable Federal, state and local laws and regulations.

**MSDS: Keystock, Steel and Stainless Steel and Mill Stock, Fractional and Metric Sizes
Precision Brand Products, Inc.**

CALIFORNIA PROPOSITION 65

This product contains chemicals (antimony [oxide], arsenic, beryllium, chromium [hexavalent], cobalt, cadmium, lead nickel) known to the State of California to cause cancer and chemicals (cadmium, lead) known to the State of California to cause birth defects or other reproductive harm.

Regulatory Lists

Some components of this product may be specifically listed by individual states; other product-specific health and safety data in other sections of the MSDS may also be applicable for state requirements. For details on your regulatory requirements, you should contact the appropriate agency in your state.

Toxic Substances Control Act (TSCA)

Components of this product are listed on the TSCA inventory.

Comprehensive Environmental Response, Compensation and Liability Act (CERCLA)

Steel is not reportable, however, it contains hazardous substances that may be reportable if released in pieces with diameters less than or equal to 0.004 inches (RQ marked with a "**").

<u>Chemical Name</u>	<u>Reportable Quantity (in lb.)</u>
Antimony	5000*
Arsenic	1*
Beryllium	10*
Cadmium	10*
Chromium	5000*
Copper	5000*
Lead	10*
Nickel	100*
Phosphorus	1
Selenium	100*
Zinc	1000*

Superfund Amendments and Reauthorization Act of 1986 (SARA), Title III

SECTION 311/312 HAZARD CATEGORIES: Immediate Health Effects, Delayed Health Effects.

This product contains the following EPCRA Section 313 chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-to-Know Act of 1986 (40 CFR 372):

SECTION 313 REPORTABLE INGREDIENTS:

<u>Chemical Name</u>	<u>CAS Number</u>	<u>Concentration (% by weight)</u>	<u>Reportable</u>
Aluminum	7429-90-5	<0.01	No - Less than 1%
Antimony	7440-36-0	<0.9	No - Less than 1%
Arsenic	7440-38-2	<0.09	No - Less than 0.1%
Beryllium	7440-41-7	<0.09	No - Less than 0.1%
Cadmium	7440-43-9	<0.09	No - Less than 0.1%
Chromium	7440-47-3	0.01-1.0	Yes- Greater than 0.1%
Cobalt	7440-48-4	<0.09	No - Less than 0.1%
Copper	7440-50-8	<1.0	No - Less than 1%
Lead	7439-92-1	0.0-0.09	No - Less than 0.1%
Lead (leaded steel only)	7439-92-1	0.15-0.35	Yes- Greater than 0.1%
Manganese	7439-96-5	0.2-2	Yes- Greater than 1%
Nickel	7440-02-0	0.01-0.1	Yes- Greater than 0.1%
Phosphorus	7723-14-0	<0.9	No - Less than 1%
Selenium	7782-49-2	<0.9	No - Less than 1%
Vanadium	7440-62-2	<0.9	No - Less than 1%
Zinc	7440-66-6	<0.9	No - Less than 1%

Concentrations based on analytical data and process knowledge of typical products distributed by the facility.

16. OTHER INFORMATION

This product may be coated with a variety of materials, including oils, zinc plating, etc. that are not included in the MSDS. During welding precautions should be taken for airborne contaminants that may originate from components of the welding rod. Arc or spark generated when welding or burning could be a source of ignition or combustible and flammable materials.

**MSDS: Keystock, Steel and Stainless Steel and Mill Stock, Fractional and Metric Sizes
Precision Brand Products, Inc.**

The information in this Material Safety Data Sheet (MSDS) was obtained from sources we believe are reliable; however, the information is provided without any representation or warranty, expressed or implied, regarding the accuracy of correctness. The conditions or methods of handling, storage, use and disposal of the product are beyond our control and may be beyond our knowledge. For this and other reasons, we do not assume responsibility and expressly disclaim liability for loss, damage, or expense arising out of or in any way connected with the handling, storage, use, or disposal of this product.